

# Should I pursue ISO/IEC 17025 certification & why is accreditation important when selecting a Testing Laboratory?

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# ISO/IEC 17025

- Why isn't ISO 9001 or AS9100 enough?
- Critical Requirements for ISO/IEC 17025
- ISO/IEC 17025 Accreditation Scheme
- Qualifications of ISO/IEC 17025 Accreditation Bodies
- How is ISO/IEC 17025 referenced in the AS6081 and AS6171

# ISO/IEC 17025

General requirements for the competence  
of testing and calibration laboratories

- Quality Management Standard
  - Quality System
  - Technical Requirements

# SAE Aerospace G-19 Committee

- Chartered to address aspects of preventing, detecting, responding to and counteracting the threat of counterfeit electronic components.
- Two Standards reference ISO/IEC 17025
  - AS6081 - Counterfeit Electronic Parts Avoidance – Distributors
  - AS6171 - Test Methods Standard; Counterfeit

# Why isn't ISO 9001 or AS9100 enough?

Typical verbiage on an ISO 9001 certificate

*Your Company Name Here*

*has been found to conform to the Management  
System Standard:*

**ISO 9001:2008**

*This Certificate is valid for the following product or  
service ranges:*

*Your Product or Services Here*

# Why isn't ISO 9001 or AS9100 enough?

Typical verbiage on an ISO/IEC 17025 certificate

*Your Laboratory Name Here*

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005 *General Requirements for the Competence of Testing and Calibration Laboratories.*

**This accreditation demonstrates technical competence for a defined scope** and the operation of a laboratory quality management system

*Your Laboratory Scope Here*

# Why isn't ISO 9001 or AS9100 enough?

*“Conforms to a Management System Standard”*

*versus*

“This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system.”

# Technical Competence

Factors which will be included in the audit

- The Qualifications, training and experience of the staff
- The Right equipment, properly calibrated and maintained
- Appropriate Test Methods
- Suitable Testing facilities



# Technical Competence

Why is technical competence important to you?

- Protect your company's reputation
- Avoid expensive retesting
- Increase your customers' confidence
- Minimize Risk

# Laboratory Scope

Each Laboratory must define their scope of work

- Test Type
- Test Parameters
- Test Methods (specific MIL STD, industry standards, customer-specific standards, etc.)

If a test is NOT included in a laboratory's scope of work, it is NOT accredited.

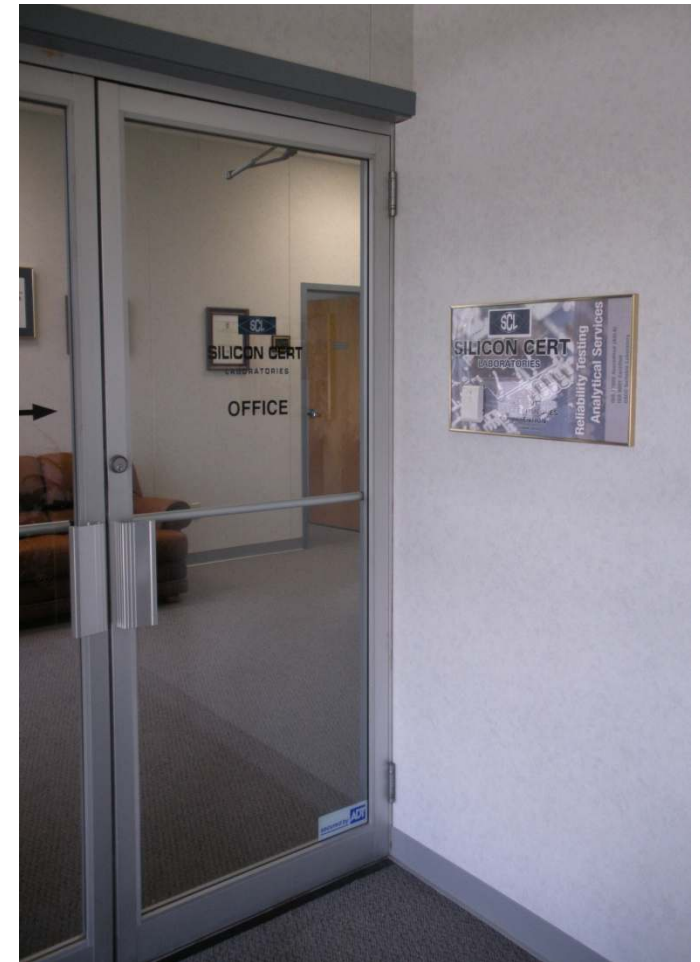
# ISO/IEC 17025 vs. ISO 9001, AS9100, AS9120

## Similar Requirements

- Management Responsibility, authority and communications
- Document Control
- Resource Management
- Management Review
- Internal Audits
- Corrective Action
- Control on Nonconforming product

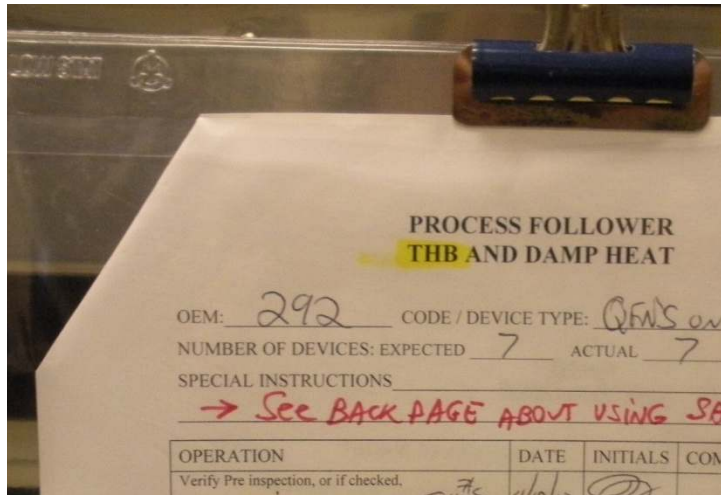
# Additional Requirements of ISO/IEC 17025

- Controlled access of the lab
- Protection of Customer Property
- Protection of Customer Data



# Additional Requirements of ISO/IEC 17025

- Policies and procedures for confidentiality
- Ethics Policy



PROCESS FOLLOWER  
THB AND DAMP HEAT

OEM: 292 CODE / DEVICE TYPE: QFNs on  
NUMBER OF DEVICES: EXPECTED 7 ACTUAL 7  
SPECIAL INSTRUCTIONS  
→ See BACK PAGE ABOUT USING SA

OPERATION	DATE	INITIALS	COM
Verify Pre inspection, or if checked.	7/10/10	JD	



# Additional Requirements of ISO/IEC 17025

- Document competence of personnel through proficiency testing
- Procedure for Test Method Validation



# Additional Requirements of ISO/IEC 17025

- Must have most current revision of all standards
- Advise customers if inappropriate methods are requested
- Advise customers of subcontracted work



DEPARTMENT OF DEFENSE  
TEST METHOD STANDARD  
TEST METHODS FOR SEMICONDUCTOR DEVICES



# Accreditation to ISO/IEC 17025



## **International Laboratory Accreditation Cooperation**

an international cooperation of laboratory and  
inspection accreditation bodies  
to help remove technical barriers to trade



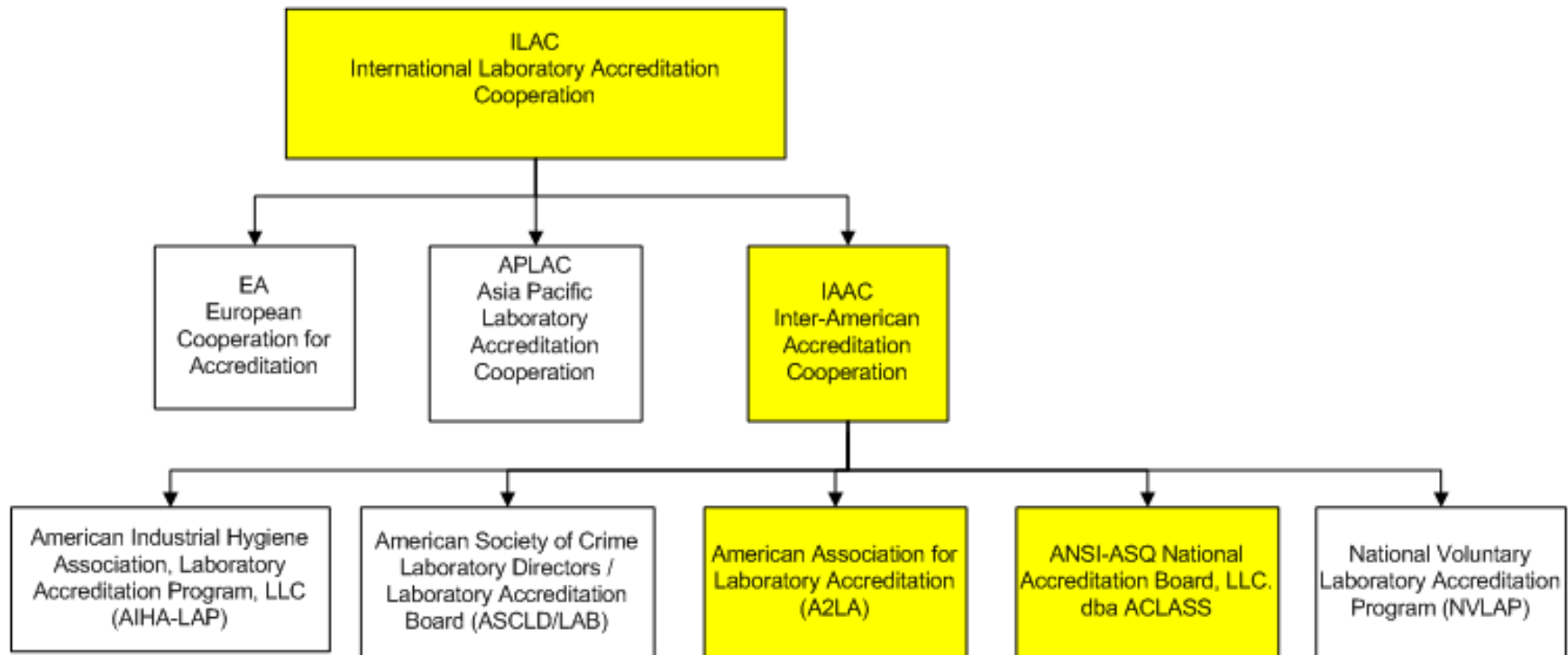
# Accreditation to ISO/IEC 17025



## **Inter American Accreditation Cooperation**

an association of accreditation bodies  
in the Americas and other organizations  
interested in conformity assessment

# Accreditation Scheme



# Accreditation Bodies

- For each test that Accreditation Bodies for ISO/IEC 17025 are authorized to audit and accredit to the standard; they must have Subject Matter Experts
- ILAC will audit the Accreditation Bodies to ensure that they have the knowledge required to audit the test method.

# ISO/IEC 17025 and Counterfeit Detection

# SAE AS6081 – Aerospace Standard

## Counterfeit Electronic Parts Avoidance – Distributors

Purpose	standardizes practices to: <ul style="list-style-type: none"><li>a. procure parts from reliable sources,</li><li>b. assess and mitigate risk of distributing counterfeit parts,</li><li>c. control suspect or confirmed counterfeit parts,</li><li>d. report suspect and confirmed counterfeit parts to other potential users and Authority Having Jurisdiction,</li><li>e. and assess, mitigate, control, and report parts which have been used, refurbished, or reclaimed, but represented as new product.</li></ul>
Target Audience	Distributors of Electronic Components
Uses	<ul style="list-style-type: none"><li>• Requirements for a Counterfeit Mitigation program</li><li>• <b>Intended to be used for certification of Distributors (ANAB)</b></li></ul>
Status	<ul style="list-style-type: none"><li>• Ballot completed in April.</li></ul>

# AS6081 Requirements

AS6081 requires that laboratories performing counterfeit detection are either

- *Accreditation to ISO/IEC 17025 by an ILAC-recognized accrediting body (e.g. ANSI-ASQ National Accreditation Board/ACLASS, A2LA, etc.) and to the specific tests and inspections must be included on the laboratory scope of accreditation;*
- *Participation in the DLA Land and Maritime Laboratory Suitability List for comparable tests (e.g. MIL-STD test methods);*
- *Documented approval by the Customer through on-site audit*

# AS 6171 - Aerospace Standard

## Test Methods Standard; Counterfeit Electronic Parts

Purpose	Standardize practices to detect suspect counterfeit electronic parts and to ensure consistency of test techniques and requirements across the supply-chain
Target Audience	Independent Testing Facilities Distributors (in-house testing capability)
Uses	<ul style="list-style-type: none"><li>• Definition of Test Methods for counterfeit detection</li><li>• Accreditation</li><li>• <b>Intended to be used for accreditation of Independent Test Laboratories or Distributors (ILAC, through ACLASS, A2LA, etc.)</b></li></ul>
Status	<ul style="list-style-type: none"><li>• In Draft</li></ul>

# AS6171 Requirements

- AS6171 will contain a number of Test Methods
- These Test Methods can be included on the scope of accreditation of a test lab
  - A lab can include only those methods for which they are capable in their scope of accreditation
- If the test method is on the scope of accreditation, a subject matter expert from the Accreditation Body will have audited the lab to confirm their competence.



# Should I pursue ISO/IEC 17025?

- Game Changers
  - Proficiency Testing
  - Secure facility (even if you are part of a larger organization)
  - Environmental Controls
  - Ethics Policy
  - Conflict of Interest

# Thank you

## Any Questions?

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